# **TG-6200**

POLYSTYRENE SANDWICH DOOR

THICKNESS: 2" R-10 INSULATION



# FEATURES AND BENEFITS

# **A** BONDED STEEL AND POLYSTYRENE

- Stronger corrosion resistance with its 26-gauge galvanized steel on both sides of the door, having a G60 coating (zinc galvanized with a minimum of 180 g/m<sup>2</sup>).
- 2" polystyrene insulation bonded to two steel walls for more strength.

# **B** INTERSTOP™ JOINTS

- InterStop™ joints between sections prevent air infiltration.
- Efficient thermal break on the upper side of the sections stops cold and heat transfers.

## **©** WOOD END BLOCKS

- Kiln-dried pine structural elements provide thermal break that is more effective than steel end caps which form a thermal bridge.
- Lag screw system provides much better fastening of the end hinges. The lag screws engage 8 threads into the wood, compared to a self-tapping screw going through a steel end cap engaging only about 2 or 3 threads.







### PANEL CONSTRUCTION

- 1 Steel walls
  - 26/26-gauge, G60 hot-dipped galvanized steel with five coats of protective finish
  - Baked-on polyester paint. Can be repainted
  - Woodgrain finish on both sides of the door
  - Same quality of corrosion-resistant steel for interior and exterior faces
- 2 2" (50 mm) CFC-free **polystyrene** ensures a thermal-resistance rating of **R-10** (RSI 1.8 or k=0.556 W/m<sup>2</sup>K).
- 3 InterStop™ joints between each section **prevent air infiltration** and provide an efficient **thermal break** on the top side of the sections.
- 4 Continuous PVC **bottom weatherstripping** made of a U-shape and a semi-circular flexible.
- **5 Wood end blocks** made of kiln-dried pine (grade 4). With our lag screw system, ensure a better fastening of the end hinges. They also provide a **thermal break** which prevents thermal bridging.
- **6** 20-gauge steel **reinforcement plates** placed inside the door for solidly attaching hinges and struts.

**Door weight:** 1.80 lb/ft<sup>2</sup> (8.8 kg/m<sup>2</sup>)





1

2

5

#### **COLORS**



# HARDWARE

Flush

**MODEL** 

Steel tracks: • 2" (50 mm), 13-gauge or 14-gauge

• 3" (76 mm), 12-gauge

See details on page 20.

#### **SIZES**

<b>Widths</b>	From 5' to 18'2"
In 1" (25 mm) increments	(1.5 m to 5.5 m)
<b>Heights</b>	From 6' to 18'
In 3" (76 mm) increments	(1.8 m to 5.5 m)

#### **WINDOWS**



#### Standard Windows

Thermopane or single glass, see details on page 5 21" x 13" (533 mm x 330 mm) Colors: see Color chart

### **WARRANTIES (LIMITED)**

10 years against any perforation of steel due to rust

10 years on the wood end blocks against cracking and rot

1 year on other door components

10 years against seal defects on Standard windows